

SECTION 333413 – SEWAGE FORCE MAINS

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. Provide all labor, materials, equipment and services required for furnishing and installing all piping and appurtenances specified herein.

1.3 SUBMITTALS

- A. Submit manufacturer's data and shop drawings for all materials and as specified herein. Comply with all requirements of Section 013323.
- B. A notarized certification shall be furnished for all pipe and fittings that verifies compliance with all applicable specifications. The requirement for this certification does not eliminate the need for shop drawings submittals in compliance with Section 013323.
- C. In accordance with the requirements of the General and Special Conditions and this Section, the following table includes, but is not limited to, the items required to be submitted:

Item Description	Shop Drawings	Product Data	Schedules	Installation Data	Parts Lists	Wiring Diagram	Samples	O & M Manual	Certificates	Warranty	Report	Other
Pipe	X	X		X					X			
Fittings	X	X		X								
Detectable Tape	X	X		X								
Trench Baffles	X	X		X								

1.4 UTILITY LINE ACTIVITIES COVERED UNDER NATIONWIDE PERMIT # 12

All activities involving utility line construction covered under NATIONWIDE PERMIT # 12 shall meet the following conditions:

- A. The general Water Quality Certification is limited to the crossing of intermittent and perennial streams by utility lines.

- B. The construction of permanent or temporary access roads will impact less than 300 linear feet of intermittent and perennial streams and less than one acre of jurisdictional wetlands.
- C. Utility lines shall be located at least 50 feet away from a stream which appears as a blue line on a USGS 7-1/2-minute topographic map except where the utility line alignment crosses the stream. Utility lines that cross streams shall be constructed by methods that maintain normal stream flow and allow for a dry excavation. Water pumped from the excavation shall be contained and allowed to settle prior to re-entering the stream. Excavation equipment and vehicles shall operate outside of the flowing portion of the stream. Spoil material from the utility line excavation shall not be allowed to enter the flowing portion of the stream.
- D. The activities shall not result in any permanent changes in preconstruction elevation contours in waters or wetlands or stream dimension, pattern or profile.
- E. Utility line construction projects through jurisdictional wetlands shall not result in conversion of the area to non-wetland status.
- F. Measures shall be taken to prevent or control spills of fuels, lubricants, or other toxic materials used in construction from entering the watercourse.
- G. Removal of riparian vegetation in the utility line right-of-way shall be limited to that necessary for equipment access. Effective erosion and sedimentation control measures must be employed at all times during the project to prevent degradation of waters of the Commonwealth. Site regarding and reseeding will be accomplished with 14 days after disturbance.
- H. To the maximum extent practicable, all in stream work under this certification shall be performed during low flow.
- I. Heavy equipment, e.g. bulldozers, backhoes, draglines, etc., if required for this project, should not be used or operated within the stream channel. In those instances where such in stream work is unavoidable, then it shall be performed in such a manner and duration as to minimize turbidity and disturbance to substrates and bank or riparian vegetation.
- J. Any fill shall be of such composition that it will not adversely affect the biological, chemical, or physical properties of the receiving waters and/or cause violations of water quality standards. If riprap is utilized, it is to be of such weight and size that bank stress or slump conditions will not be created because of its placement.
- K. Removal of existing riparian vegetation should be restricted to the minimum necessary for project construction.
- L. Should evidence of stream pollution or jurisdictional wetland impairment and/or violations of water quality standards occur as a result of this activity (either from a spill or other forms of water pollution), the Kentucky Division of Water shall be notified immediately by calling (800) 928-2380.

1.5 CONSTRUCTION IN A FLOODPLAIN

- A. No material shall be placed in the stream or in the flood plain to form construction pads, coffer dams, access roads, etc. unless prior approval has been obtained from the Environmental and Public Protection Cabinet.
- B. The trench shall be backfilled as closely as possible to the original contour. All excess material from construction of the trench shall be disposed of outside the flood plain unless the applicant has received prior approval from the Cabinet to fill within the flood plain.

PART 2 - PRODUCTS

2.1 POLYVINYL CHLORIDE (PVC) PLASTIC PRESSURE PIPE

- A. PVC Pressure Piping:
 - 1. PVC mains shall be polyvinyl chloride plastic pipe, Class 200 (SDR-21) pressure rated pipe. PVC pipe shall have a maximum laying length of 20 feet, with bell end and elastomeric gasket, and with plain end for ductile-iron fittings. All PVC pipe shall conform to the latest revisions of the following:
 - a. ASTM D 2241
 - b. Standard Dimension Ratio SDR-21 (200 psi)
- B. Joints for polyvinyl chloride (PVC) mains shall be integral bell and spigot type joints with rubber O-ring gasket. The cleaning and assembling of the pipe joints shall be in accordance with manufacturer's recommendations.
- C. Fittings shall be pressure class 350 ductile iron and have mechanical-joints or push-on joints in accordance with ANSI/AWWA C110/A21.10, latest revision, and shall conform to the details and dimensions shown therein. Fittings shall have interior cement-mortar lining as specified hereinbefore for the pipe. Compact ductile iron fittings meeting the requirements of ANSI/AWWA C153/A21.53, latest revision, will also be acceptable.

2.5 COUPLING AND ADAPTORS

- A. Flexible couplings shall be of the sleeve type with a middle ring, two wedge shaped resilient gaskets at each end, two follower rings, and a set of steel trackhead bolts. The middle ring shall be flared at each end to receive the wedge portion of the gaskets. The follower rings shall confine the outer ends of the gaskets, and tightening of the bolts shall cause the follower rings to compress the gaskets against the pipe surface, forming a leak-proof seal. Flexible couplings shall be steel with minimum wall thickness of the middle ring or sleeve installed on pipe being 5/16-inch for pipe smaller than 10 inches, 3/8-inch for pipe 10 inches or larger. The minimum length of the middle ring shall be 5 inches for pipe sizes up to 10 inches and 7 inches for pipe 10 inches to 30 inches. The pipe stop shall be removed. Gaskets shall be suitable for 250 psi pressure rating or at rated working pressure of the connecting pipe. Couplings shall be harnessed and be designed for 250 psi.

- B. Flanged adapters shall have one end suitable for bolting to a pipe flange and the other end of flexible coupling similar to that described hereinbefore. All pressure piping with couplings or adapters shall be harnessed with full threaded rods spanning across the couplings or adapters. The adapters shall be furnished with bolts of an approved corrosion resistant steel alloy, extending to the adjacent pipe flanges. Flanges on flanged adapter (unless otherwise indicated or required) shall be faced and drilled ANSI B16.1 Class 125.
- C. Flexible couplings and flanged adapters shall be as manufactured by Dresser, Smith-Blair, or equal, per the following, unless otherwise specified and/or noted on the Drawings.
- D. Steel couplings for joining same size, plain-end, steel, cast iron, and PVC plastic pipe.

<u>Dresser</u>	<u>Smith-Blair</u>
Style 138	411

- E. Transition couplings for joining pipe of different outside diameters.

<u>Dresser</u>	<u>Smith-Blair</u>
Style 162 (4"-12")	413 Steel (2"-24")
Style 62 (2"-24")	415 steel (6"-48")

- F. Flanged adapters for joining plain-end pipe to flanged pipe, fittings, valves and equipment.

<u>Dresser</u>	<u>Smith-Blair</u>
Style 128 steel (3"-48" C.I. Pipe)	912 cast (3"-12")
Style 128 steel (2"-96" steel pipe)	913 steel (3" and larger)

2.6 DETECTABLE UNDERGROUND UTILITY WARNING TAPES

- A. Detectable underground utility warning tapes which can be located from the surface by a pipe detector shall be installed directly above nonmetallic (PVC, polyethylene, concrete) pipe.
- B. The tape shall consist of a minimum thickness 0.35 mils solid aluminum foil encased in a protective inert plastic jacket that is impervious to all know alkalis, acids, chemical reagents and solvents found in the soil.
- C. The minimum overall thickness of the tape shall be 5.0 mils and the width shall not be less than 2 inches with a minimum unit weight of 2-1/2 pounds/1-inch x 1,000 feet. The tape shall be color coded and imprinted with the message as follows:

<u>Type of Utility</u>	<u>Color Code</u>	<u>Legends</u>
Sewer	Safety Green	Caution Buried Sewer Line Below

- D. Detectable underground tape shall be "Detect Tape" as manufactured by Allen Systems, or equal.
- E. Installation of detectable tapes shall be per manufacturer's recommendations and shall be as close to the grade as is practical for optimum protection and detectability. Allow a minimum of 18 inches between the tape and the line.

- F. Payment for detectable tapes shall be included in the linear foot price bid of the appropriate bid item(s) unless it is listed as a separate payment item in the bid schedule.

2.7 CONCRETE PIPE ANCHORS, THRUST BLOCKS, CRADLE OR ENCASEMENT

- A. Where indicated on the Drawings, required by the Specifications or as directed by the Engineer, concrete pipe anchors, thrust blocks, cradles or encasements shall be installed.
- B. Concrete shall comply with provisions in KYTC Standard Specifications Section 601 and be Class B. Reinforcing bars shall be installed as indicated on the details.

2.8 PREFABRICATED TRENCH BAFFLES

- A. Where indicated on the Drawings, required by the specifications, or as directed by the Engineer, Contractor shall install pre-fabricated trench baffles in the pipeline trench. The Baffle shall be self-supporting, made of ABS (Acrylonitrile Butadiene Styrene) or comparable material, and shall provide a watertight seal around the pipe by use of an elastomeric PVC flexible coupling. The purpose of the baffle is to stop the flow of groundwater along the trench, and around the pipe. The trench baffle shall be "Ripley's Dam" as manufactured by EJP, or equal.

3.0 TRACER WIRE

- A. Tracer wire shall be 12-gauge copper wire with 30-mil polyethylene jacket. Tracer wire shall be installed with all buried piping, "duct" taped to top of pipe.
- B. Split Bolt connectors are required when connecting two pieces of tracer wire. Wire and connector shall be wrapped with electrical tape.
- C. Tracer wire shall be brought up into locator boxes with grounding devices. Locator boxes shall be valve boxes with a polystyrene donut that fits around the box to serve as a termination point for tracer wire. Locator boxes shall be installed at a maximum of 3000 linear feet apart, or where shown on the Drawings.
- D. Payment for tracer wire and boxes shall be included in the linear foot price bid of the appropriate bid item(s) unless it is listed as a separate payment item in the bid schedule.

PART 3 - EXECUTION

3.1 EXCAVATION FOR PIPELINE TRENCHES

- A. Unless otherwise directed by the Engineer, trenches in which pipes are to be laid shall be excavated in open cut to the depths required by field conditions or as specified by the Engineer. In general, this shall be interpreted to mean that machine excavation in earth shall not extend below an elevation permitting the pipe to be properly bedded. Installation shall be in accordance with ASTM-D-2321 except as modified herein.

- B. If the foundation is good firm earth and the machine excavation has been accomplished as set out hereinbefore, the remainder of the material shall be excavated by hand, then the earth pared or molded to give full support to the lower quadrant of the barrel of each pipe. Where bell and spigot are involved, bell holes shall be excavated during this latter operation to prevent the bells from being supported on undisturbed earth. If for any reason the machine excavation in earth is carried below an excavation that will permit the type of bedding specified above, then a layer of granular material shall be placed so that the lower quadrant of the pipe will be securely bedded in compact granular fill.
- C. Excavation may be undercut to a depth below the required invert elevation that will permit laying the pipe in a bed of granular material to provide continuous support for the bottom quadrant of the pipe. When this method is used, the bedding shall be as set out in Paragraph 3.2 hereinafter.
- D. Trenches shall be of sufficient width to provide free working space on each side of the pipe and to permit proper backfilling around the pipe, but unless specifically authorized by the Engineer, trenches shall in no case be excavated or permitted to become wider than 2 feet plus the nominal diameter of the pipe at the level of or below the top of the pipe. If the trench does become wider than 2 feet at the level of or below the top of the pipe, special precaution may be necessary, such as providing compacted, granular fill up to top of the pipe or providing pipe with additional crushing strength as determined by the Engineer after taking into account the actual trench loads that may result, and the strength of the pipe being used. The Contractor shall bear the cost of such special precautions as are necessary.
- E. All excavated materials shall be placed a minimum of 2 feet back from the edge of the trench.
- F. Before laying the pipe, the trench shall be opened far enough ahead to reveal obstructions that may necessitate changing the line or grade of the pipeline.
- G. The trench shall be straight and uniform so as to permit laying pipe to lines and grades given by the Engineer. It shall be kept free of water during the laying of the pipe and until the pipeline has been backfilled. Removal of trench water shall be at the Contractor's expense. Dry conditions shall be maintained in the excavations until the backfill has been placed. During the excavation, the grade shall be maintained so that it will freely drain and prevent surface water from entering the excavation at all times. When directed by Owner, temporary drainage ditches shall be installed to intercept or direct surface water which may affect work. All water shall be pumped or drained from the excavation and disposed of in a suitable manner without damage to adjacent property or to other work.
- H. Minimum cover of 30 inches shall be provided for all pipelines, except those located in the State Highway Right of Way. Those shall have a minimum cover of 42 inches.

3.2 PIPE BEDDING

- A. All sewer pipe shall be supported on a bed of granular material unless the trench has been prepared in accordance with Paragraph 3.1 B. In no case shall pipe be supported directly on rock. Bedding shall not be a separate pay item unless otherwise set out in the Detailed Specifications. Bedding

shall be provided in earth bottom trenches, as well as rock bottom trenches. Bedding material shall be free from large rock, foreign material, frozen earth, and shall be acceptable to the Engineer. Bedding shall be a minimum of 6 inches below pipe barrel.

- B. In all cases the foundation for pipes shall be prepared so that the entire load of the backfill on top of the pipe will be carried on the barrel of the pipe so that none of the load will be carried on the bells.
- C. Where flexible pipe is used, the bedding shall be placed up to at least the spring line (horizontal center line) of the pipe. The bedding material and procedures shall conform to ASTM D 2321 and any Technical Specifications set out hereinafter. If conditions warrant, the Engineer may require the bedding to be placed above the spring line of the pipe. Granular bedding shall be Size #9-m or ASTM C 33, Size #7 crushed stone, fine gravel, or sand, and is not a separate pay item.
- D. Where undercutting and granular bedding is involved, it shall be of such depth that the bottom of the bells of the pipe will be at least three inches above the bottom of the trench as excavated. Undercutting is not a separate pay item.
- E. In wet, yielding mucky locations where pipe is in danger of sinking below grade or floating out of line or grade, or where backfill materials are of such a fluid nature that such movements of the pipe might take place during the placing of the backfill, the pipe must be weighted or secured permanently in place by such means as will prove effective. When ordered by the Engineer, yielding and mucky materials in subgrades shall be removed below ordinary trench depth in order to prepare a proper bed for the pipe. Crushed stone or other such granular material, if necessary, as determined by the Engineer to replace poor subgrade material, shall be a separate pay item and classified as "Fill". Removal of poor material is not a separate pay item.
- F. Installation shall be in accordance with ASTM D 2321 except as modified hereinafter.

3.3 SPECIAL GRANULAR FILL

- A. As noted in Paragraph 3.2 E, granular material for "Special Granular Fill" when directed by the Engineer shall be Department of Transportation crushed limestone, Size #57. Payment for "Special Granular Fill" must have approval from the Engineer prior to installation.

3.4 LAYING PIPE

- A. The laying of pipe in finished trenches shall be commenced at the lowest point so the spigot ends point in the direction of flow.
- B. All pipes shall be laid with ends abutting and true to line and grade as given by the Engineer. Supporting of pipes shall be as set out hereinbefore under "Pipe Bedding" and in no case shall the supporting of pipes on blocks be permitted.
- C. Before each piece of pipe is lowered into the trench, it shall be thoroughly inspected to insure it's being cleaned. Each piece of pipe shall be lowered separately unless special permission is given otherwise by the Engineer. No piece of pipe or fitting which is known to be defective shall be laid or placed in the lines. If any defective pipe or fitting shall be discovered after the pipe is laid, they shall be removed and replaced with a satisfactory pipe or fitting without additional charge. In case

a length of pipe is cut to fit in a line it shall be so cut as to leave a smooth end at right angles to the longitudinal axis of the pipe.

- D. Pipe shall not be laid on solid rock. A pad of granular material as specified in Paragraph 3.2 "Pipe Bedding", shall be used as a pipe bedding. Pipe bedding is not a separate pay item. Irregularities in subgrade in an earth trench shall be corrected by use of granular material.
- E. When ordered by the Engineer, unsuitable materials in subgrades shall be removed below ordinary trench depth in order to prepare a proper bed for the pipe.
- F. When laying of pipe is stopped for any reason, the exposed end of such pipe shall be closed with a plywood or fabricated plug fitted into the pipe bell so as to exclude earth or other material, and precautions taken to prevent flotation of pipe by runoff into trench.
- G. No backfilling (except for securing pipe in place) over pipe will be allowed until the Engineer has had an opportunity to make an inspection of the joints, alignment and grade, in the section laid.

3.5 BACKFILLING PIPELINE TRENCHES

A. Method "A" - Backfilling in Open Terrain:

- 1. Backfilling of pipeline trenches in open terrain shall be accomplished in the following manner:
 - a. The lower portion of the trench, from the pipe bedding to a point 12 inches above the top of the pipe, shall be backfilled with material free from rock and/or material acceptable to the Engineer. This material shall be placed in a manner approved by the Engineer and shall be carefully compacted to avoid displacement of the pipe.
 - 1) Compaction shall be accomplished by hand-tamping or by approved mechanical methods.
- 2. The upper portion of the trench above the compacted portion shall be backfilled with material which is free from large rock. Incorporation of rock having a volume exceeding one-half cubic foot is prohibited. Backfilling this portion of the trench may be accomplished by any means approved by the Engineer. The trench backfill shall be heaped over or leveled as directed by the Engineer.

B. Method "B" - Backfilling Under Sidewalks & Unpaved Driveways:

- 1. Backfilling of pipeline trenches under sidewalks and unpaved driveways shall be accomplished in the following manner.
 - a. The lower portion of the trench, from the pipe bedding to a point 12 inches above the top of the pipe, shall be backfilled with material free from rock, and acceptable to the Engineer or with crushed stone as specified in "Pipe Bedding". This material

shall be placed in a manner to avoid displacement of the pipe. Compaction shall be accomplished by hand-tapping or by approved mechanical methods.

- b. The middle portion of the trench, from a point 12 inches above the top of the pipe to a point 6 inches below the grade line, shall be backfilled with material free from large rock and acceptable to the Engineer. This material shall be placed and compacted in layers of approximately 6 inches. Water (puddling) may be used as required to obtain maximum compaction.

- 1) Upon approval of the Engineer, the Contractor may backfill the middle portion of the trench with crushed stone, fine gravel, or sand in lieu of materials which require compaction.

- c. The upper portion of the trench shall be temporarily backfilled and maintained with crushed stone or gravel until such time as the sidewalk is constructed or the driveway surface is restored.

C. Method "C" - Backfilling Under Streets, Roads, and Paved Driveways:

- 1. Backfilling of pipeline trenches under streets, roads and paved driveways shall be accomplished in the following manner:

- a. The lower portion of the trench from the pipe bedding to a point 6 inches below the bottom of the pavement or concrete sub-slab, shall be backfilled with # 9 crushed stone.
 - b. The upper portion of the trench, from a point 6 inches below the bottom of the pavement or concrete sub-slab to grade, shall be backfilled with a base course of dense graded aggregate. At such time that pavement replacement is accomplished, the excess base course shall be removed as required.

- E. Trenches outside existing sidewalks, driveways, streets, and highways shall be backfilled in accordance with Method "A". Trenches within the limits of sidewalk and unpaved driveways shall be backfilled in accordance with Method "B". Trenches within the paving limits of existing streets, highways and driveways shall be backfilled in accordance with Method "C". All methods are shown on Sheet SD-2 of the Drawings. When directed by the Engineer, the Contractor shall wet backfill material to assure maximum compaction.

- F. Before final acceptance, the Contractor will be required to level off all trenches or to bring the trench up to grade. The Contractor shall also remove from roadways, rights-of-ways and/or private property all excess earth or other materials resulting from construction.

- G. In the event pavement is not placed immediately following trench backfilling in streets and highways, the Contractor shall be responsible for maintaining the trench surface in a level condition at proper pavement grade at all times.

3.6 SETTLEMENT OF TRENCHES

- A. Whenever lines are in, or cross, driveways and streets, the Contractor shall be responsible for any trench settlement which occurs within these rights-of-way within one year from the time of final

acceptance of the work. If paving shall require replacement because of trench settlement within this time, it shall be replaced by the Contractor at no extra cost to the Owner. Repair of settlement damage shall meet the approval of the Owner and/or the State Department of Transportation.

3.7 CONCRETE THRUST BLOCKS, CRADLE, ANCHORS OR ENCASEMENT

- A. Concrete thrust blocks, cradle, anchors or encasement shall be placed where shown on the Drawings, required by the specifications, or as directed by the Engineer.
- B. For cradle and encasement, concrete shall be 2000 psi and shall be mixed sufficiently wet to permit it to flow under the pipe to form a continuous bed.
- C. For thrust blocks and anchors, concrete shall be 2000 psi and shall be formed or be sufficiently stiff to maintain the forms indicated on the Details.
- D. When tamping concrete, care shall be taken not to disturb the grade or line of the pipe or injure the joints. Concrete placed outside the specified limits or without authorization from the Engineer will not be subject to payment.

3.13 TESTING

- A. All pressure piping (lines not laid to grade) shall be given a hydrostatic test of at least 1-1/2 times the normal operating pressure of the pipe (at its lowest elevation), but not to exceed the rated working pressure of the pipe or valves. Note: Engineer shall verify test pressure. Loss of pressure during the test shall not exceed 0 psi in a 4-hour period and 5 psi in a 24-hour period. Any test results that do not meet either of these requirements shall constitute a failure of the pressure test.
- B. No water leakage in pipelines, when tested under the hydrostatic test described above, shall be allowed.
- C. Contractor shall furnish a recording gauge and recording pressure charts during duration of test. Recording pressure charts shall be turned over to the Engineer at conclusion of tests. The pressure recording device shall be suitable for outside service, with a range from 0-200 psig, 24- hour clock, and shall be approved by the Engineer.
- D. Pipelines shall be tested before backfilling at joints except where otherwise required by necessity or convenience.
- E. Duration of test shall be not less than 4 hours where joints are exposed and not less than 24 hours where joints are covered.
- F. Where leaks are visible at exposed joints, evident on the surface where joints are covered, and/or identified by isolating a section of pipe, the joints shall be repaired and leakage must be minimized, regardless of total leakage as shown by test.
- G. All pipe, fittings, valves, and other materials found to be defective under test shall be removed and replaced at no additional expense to the Owner.

- H. Lines which fail to meet tests shall be repaired and retested as necessary until test requirements are complied with.
- I. Where nonmetallic joint compounds are used, pipelines should be held under normal operating pressure for at least three days before testing.
- J. The Owner will provide initial water for testing the pressure piping. Should the first test fail to pass, all additional water required for subsequent tests shall be furnished at the Contractor's expense.
- K. The cost of testing of pressure piping is incidental and is to be included in the Contractor's unit Contract Price.

3.14 CLEAN UP

- A. Upon completion of installation of the piping and appurtenances, the Contractor shall remove all debris and surplus construction materials resulting from the Work. The Contractor shall grade the ground along each side of pipe trenches in a uniform and neat manner leaving the construction area in a shape as near as possible to the original ground line.

END OF SECTION 333413